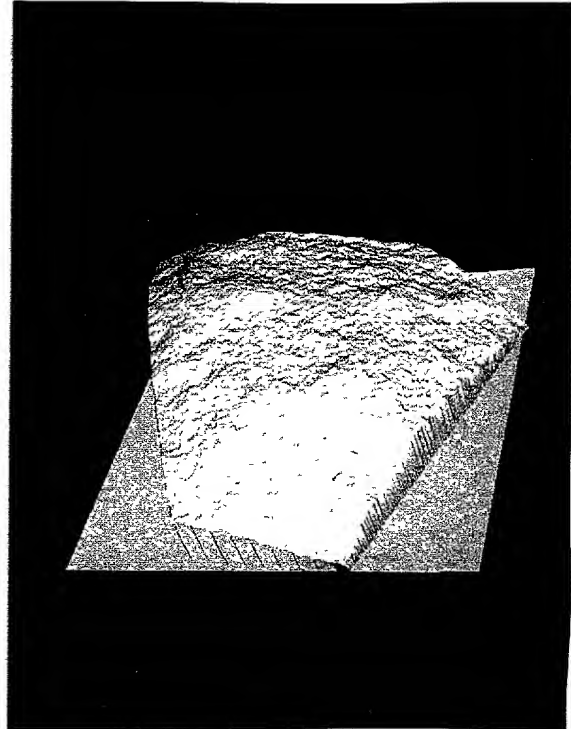
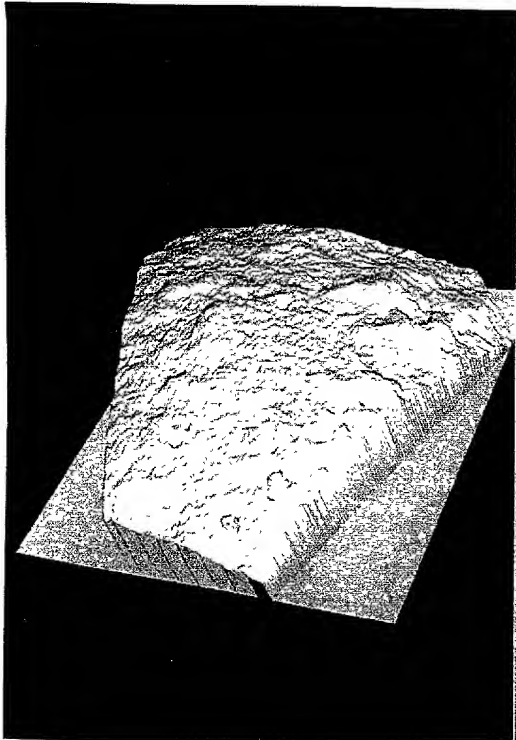


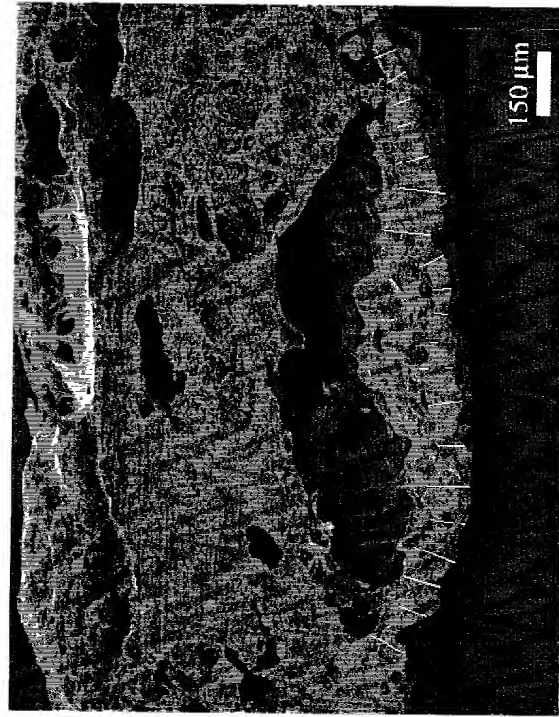
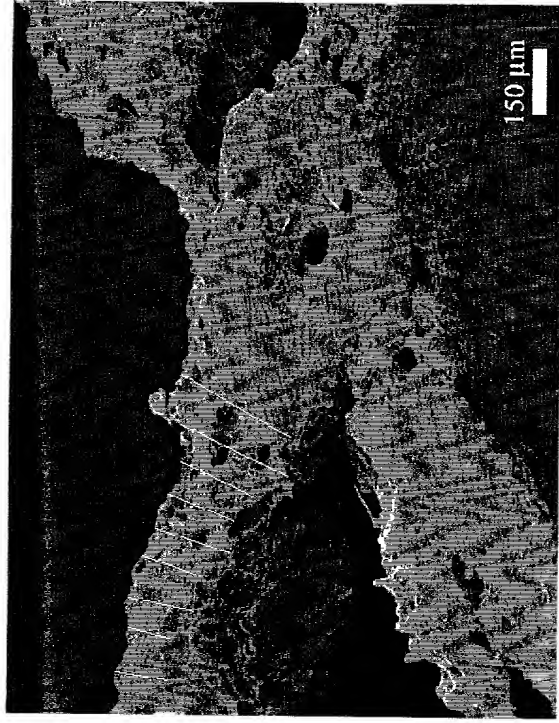
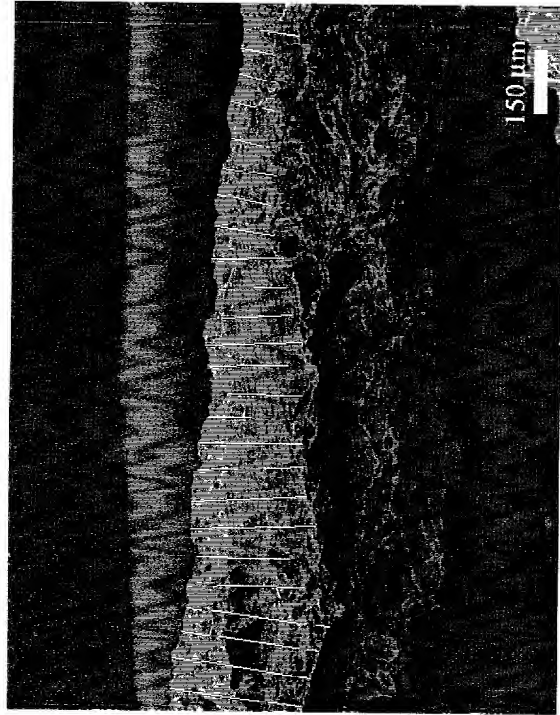
FIGURE 1



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[illegible]

## FIGURE 2



**FIGURE 3**

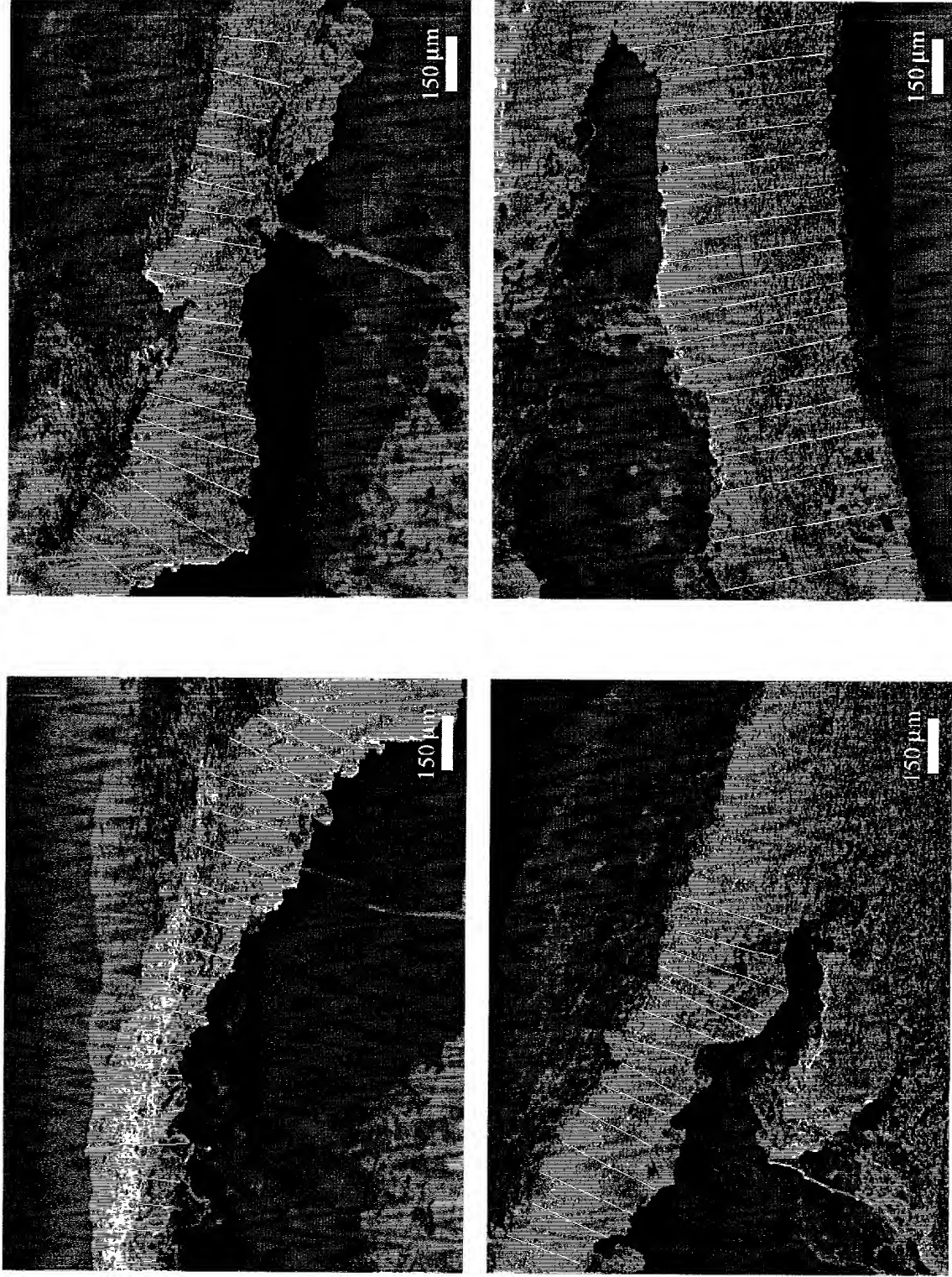
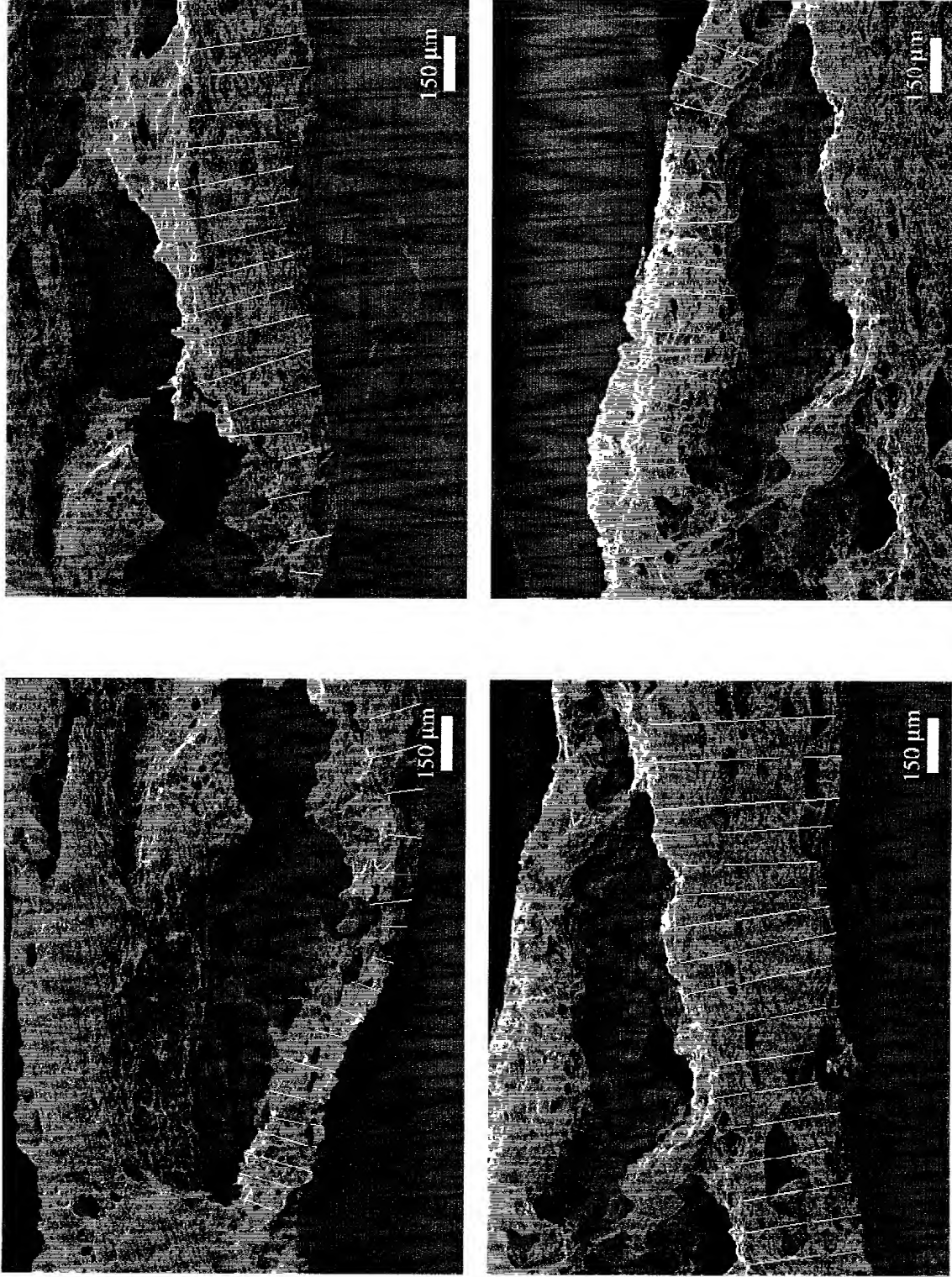
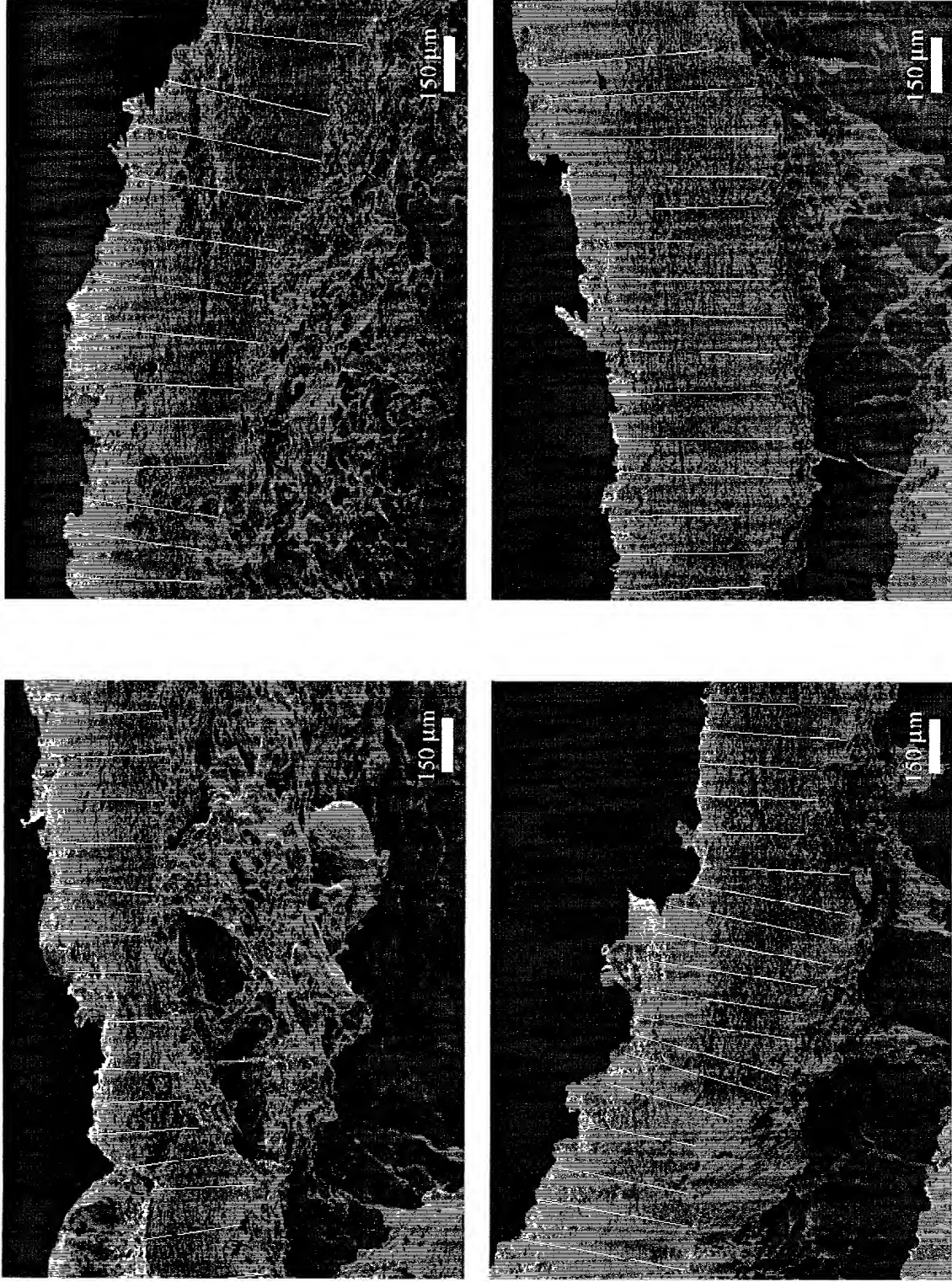


FIGURE 4

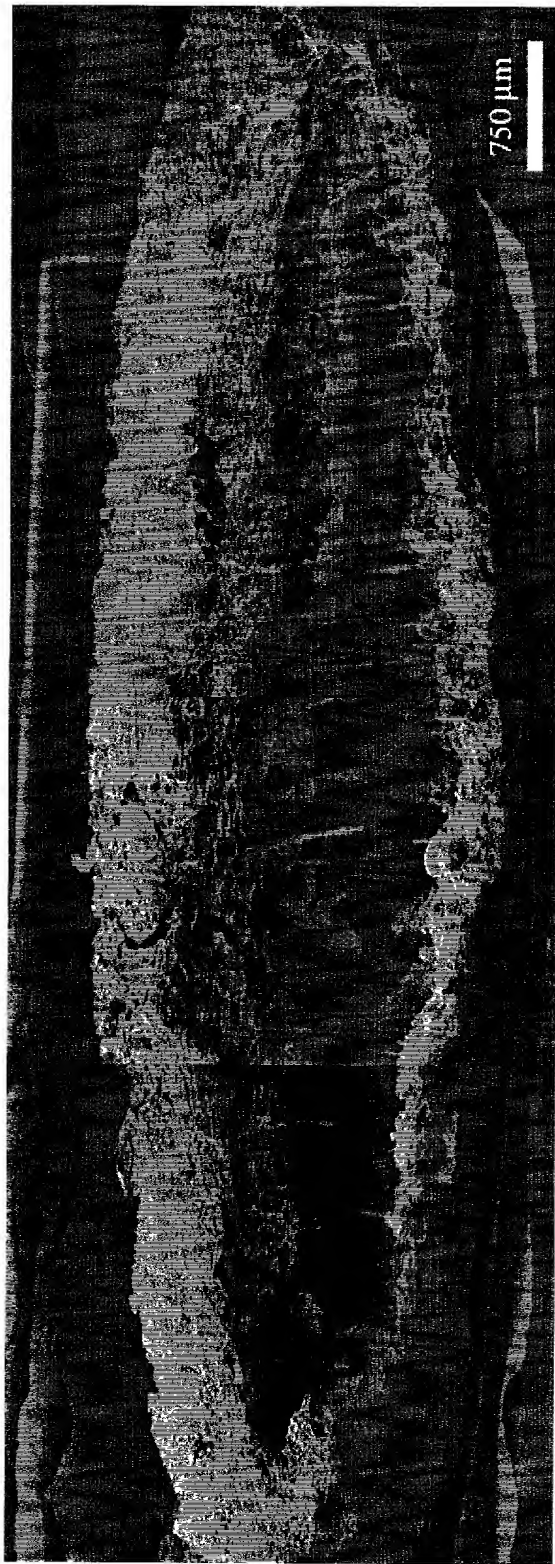




**FIGURE 5**



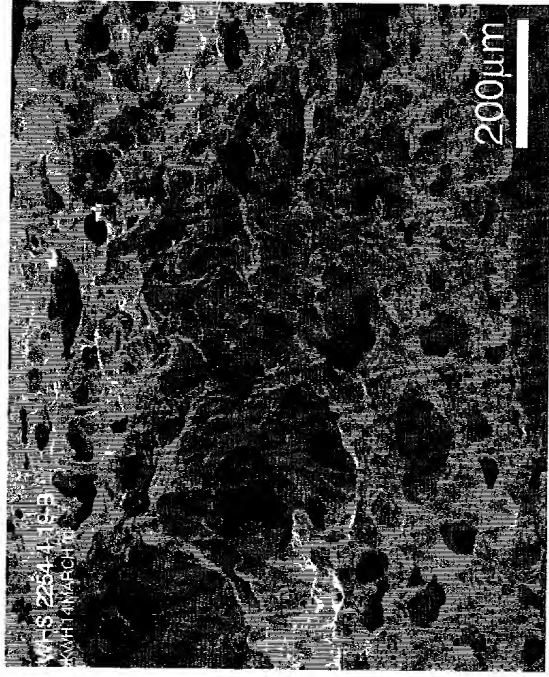
**FIGURE 6**



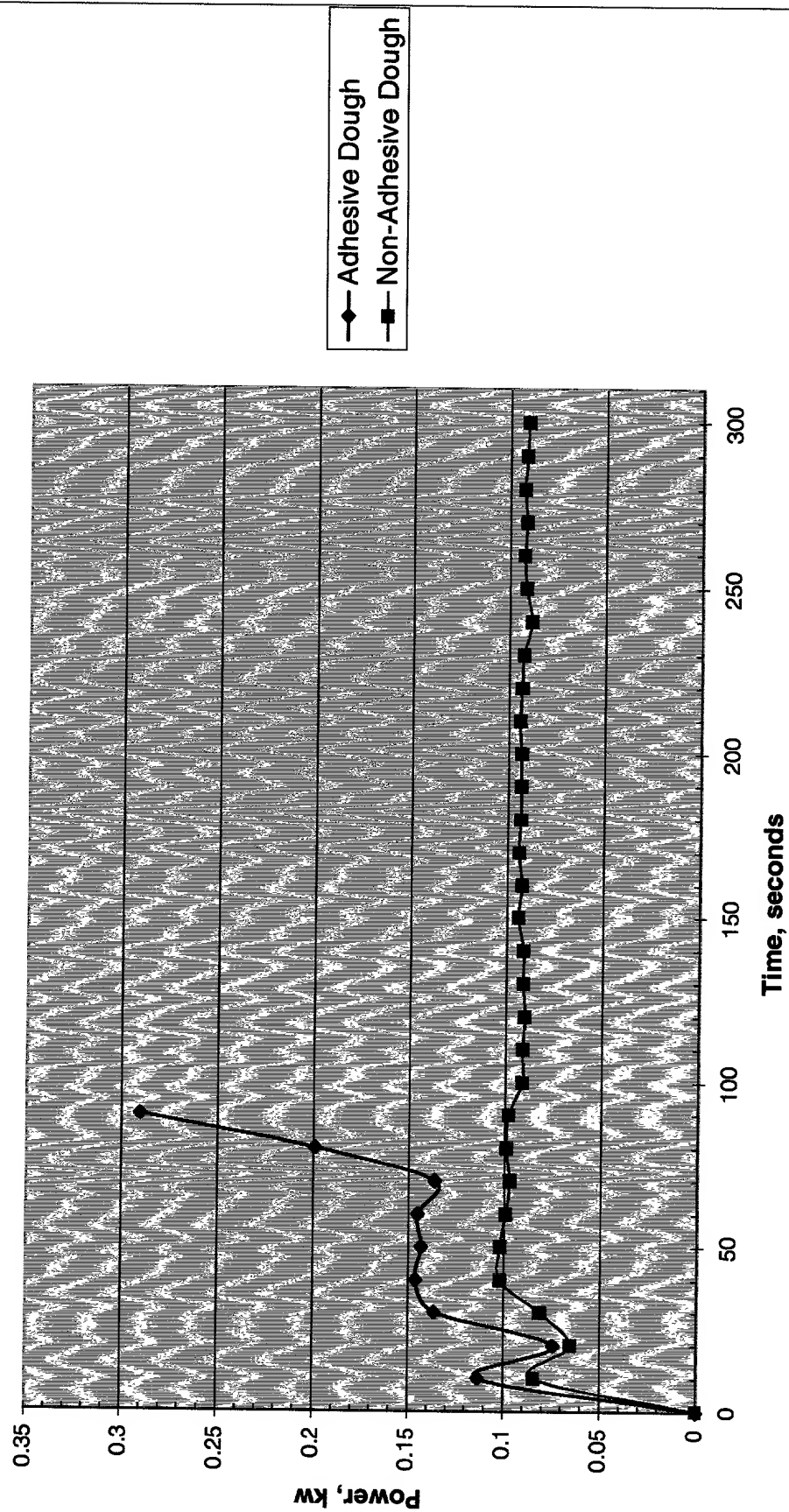
**Bubble2**



**FIGURE 7**



**FIGURE 8**  
**Example Mixing Power Consumption Adhesion Test Plot**





**FIGURE 9**  
**Example Dough Dehydration Rate Plot**

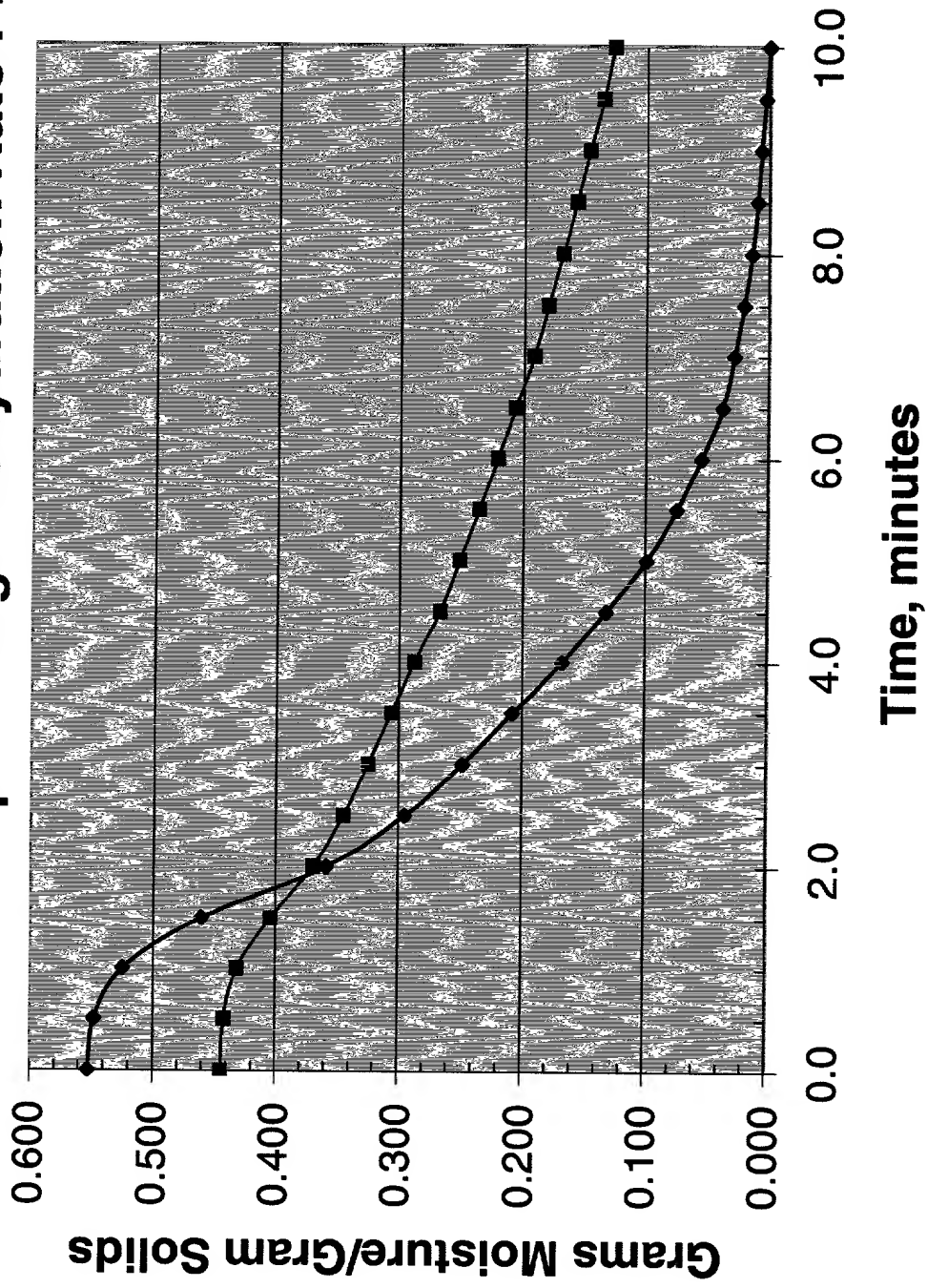
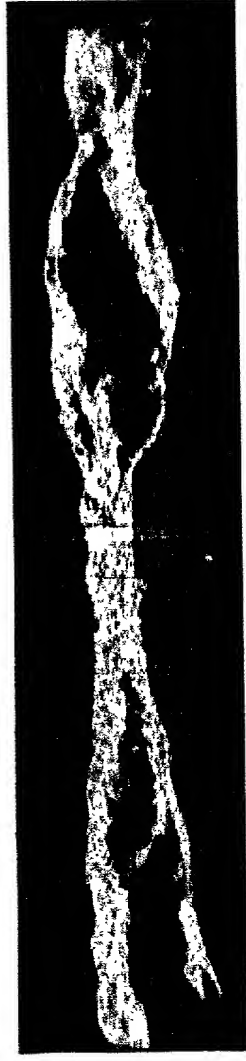


FIGURE 10

Single slice through the  
center of the chip sample



**FIGURE 11**

**EXAMPLE GLASS TRANSITION TEMPERATURE PLOT**

